

# **Electric Screwdrivers**

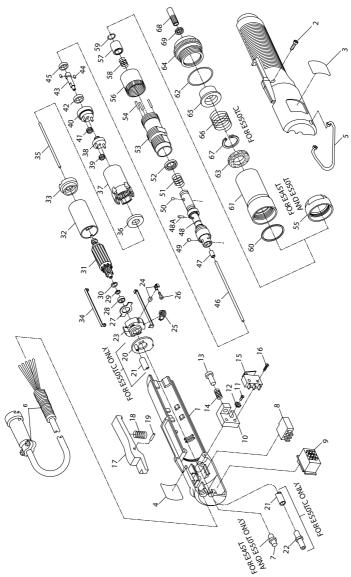
**ES45T, ES50T and ES50TC** 

# **Parts Information**





Models ES45T, ES50T and ES50TC Electric Screwdriver - Exploded View



(Dwg. TPA1261-2)

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## Models ES45T, ES50T and ES50TC Electric Screwdriver - Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number	
1	Housing Assembly	•	37	Gear Case		
	for ES45T and ES50T	ES50T-A416	ĺ	for ES45T	ES45T-451	
	for ES5OTC	ES50TC-A416	ĺ	for ES50T and ES50TC	ES50T-451	
2	Housing Screw (3)	ES40T-703	38	Gear Head Assembly		
3	Nameplate		1	for ES45T	ES45T-452	
	for ES45T	ES45T-301	i	for ES50T and ES50TC	ES50T-452	
İ	for ES5OT	ES50T-301	39	Gear Head Planet Gear (3)		
	for ES5OTC	ES50TC-301	ĺ	for ES45T	ES45T-456	
4	Warning Label	ES45T-99	ĺ	for ES50T and ES50TC	ES50T-456	
5	Suspension Bail	ES50T-426	40	Spindle Assembly	ES40T-A8	
6	Power Cord Assembly	ES40T-249	41	Spindle Planet Gear (3)		
7	Bushing (for ES45T and ES50T only)	ES50T-424	ļ	for ES45T	ES45T-456	
8	Trigger Switch	ES40T-624		for ES50T and ES50TC	ES50T-456	
9	Reverse Switch	ES50T-190	42	Thrust Washer	ES40T-608	
10	Shutoff Switch Plate		43	Cam		
	for ES45T and ES50T	ES40T-245	ļ	for ES45T	ES45T-458	
	for ES50TC	ES50TC-224		for ES50T and ES50TC	ES50T-458	
11	Switch Plate Screw	ES40T-711	44	Cam Pin (2)	ES50T-459	
12	Screw Lock Washer	ES40T-712	45	Collar	ES50T-461	
13	Plunger	ES40T-246	46	Pushrod (1.650" long)	ES50T-174	
14	Plunger Spring	ES40T-247	47	Guide Sleeve	ES40T-243	
15	Brake Switch	ES40T-172	48	Bit Holder Assembly	T ====================================	
16	Screw (2)	ES40T-710	ł	for ES45T	ES45TC-69	
17 18	Trigger	ES50T-427	40.4	for ES50T and ES50TC Pin	ES50TC-69	
19	Trigger Spring Trigger Pin	ES50T-433 ES40T-705	48A 49	Cam Guide Ball (2)	ES50TC-755	
20	Shield Plate (for ES5OTC only)	ES50TC-76	49	for ES45T	ES45T-696	
21	Tube (for ES5OTC only)	ES50TC-899	ł	for ES50T and ES50TC (.156" dia.)	2U-696	
22	Tube Nozzle (for ES5OTC only)	ES50TC-321	50	Bit Retaining Ball (.094" dia.) (2)	R008B-263	
	Motor Assembly		51	Clutch Spring		
i	for ES45T	ES45T-107	j -	Light Spring (.055" dia . wire)	ES50T-431	
	for ES5OT	ES50T-107	ĺ	Standard Spring (.071" dia wire)	ES50T-462	
	for ES5OTC	ES50TC-73	52	Clutch Spring Plate		
23	Rear End Plate	ES50TC-75	i	for ES45T and ES50T	ES40T-237	
24	Brush Package		ĺ	for ES50TC	ES50TC-474	
İ	(includes [10] Brush Assemblies)	EL0109B-BP	53	Clutch Housing	ES50T-470	
25	Brush Spring (2)	ES40T-218	54	Clutch Adjusting Pin (3)		
26	Brush Screw (2)	ES40T-0702	1	for ES45T	ES45T-735	
27	Side Plate	ES40T-701	l	for ES50T and ES50TC	ES60T-735	
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28 29	Rear Armature Bearing Shim (.238" O.D. x .02" thick) (2)	ES40T-700 ES40T-0701	55 56	Coupling (for ES45T and ES50T only)  Clutch Adjusting Ring	ES50T-491 ES50T-471	
30	Shim (.238 O.D. x .02 thick) (2) Shim	E3401-0/01	57	Bit Sleeve	ES60T-304	
30	for ES45T and ES50T	I	58	Sleeve Spring	_ L3001-304	
	(.375" O.D. x . 017" thick)	ES50T-733	,,,	for ES45T and ES50T	ES50T-317	
		+	l	for ES50TC	†	
	for ES50TC (.375" O.D. x . 015" thick)	ES50TC-739	- 50		ES50TC-214	
31	Armature		59 60	Sleeve Stop Ring Packing Ring (for ES50TC only)	ES60T-316 ES50TC-432	
31	for ES45T	ES45T-109	61	Nose Collar (for ES50TC only)	ES50TC-432 ES50TC-483	
		1			+	
	for ES5OT	ES50T-109	62	O-ring (for ES50TC only)	ES50TC-480	
-	for ES5OTC	ES50TC-74	63	Filter (for ES50TC only)	ES50TC-479	
32	Yoke Assembly	ES40T-267	64	Front Cap (for ES5OTC only)	ES50TC-476	
33	Front End Plate	ES50T-434	65	Sleeve Holder (for ES50TC only)	ES50TC-477	
34	Assembly Spring (2)		66	Holder Spring (for ES50TC only)	ES50TC-478	
	for ES45T and ES50T	ES50T-435	67	Holder Snap Ring (for ES50TC only)	ES50TC-484	
	for ES5OTC	ES50TC-109	68	Sleeve (for ES50TC only)	DLS2135	
35	Pushrod (1.403" long)	ES50T-441	69	Sleeve Locknut (for ES50TC only)	ES50TC-316	
36	Motor Clamp Spacer	ES50T-440	*	Extension Cord	ES40TC-249-2	

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### **Parts and Maintenance**

When tool life has expired, it is recommended that the tool be disassembled, degreased and parts separated by material for proper recycling. Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest Ingersoll Rand office or distributor.

### **Related Documentation**

Manuals can be downloaded from ingersollrandproducts.com.

For additional information, refer to:

Product Safety Information Manual 16573685.

Product Information Manual 45527702.

Maintenance Information Manual 45527801.

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